

**INTAKE/EXHAUST/CYLINDER HEAD/ROCKER ARM BOX/VALVES**

POS.	CODE	DESCRIPTION	Qty
01	4400.088	gasket	2
02	9732.064	screw M 8 X 30	4
03	948R.082	pipe	2
04	894R.033	charging oil plug	2
04a	894R.050	charging oil plug	2
05	579R.047	O-ring	2
06	326R.025	nut	3
07	233R.100	rocker arm cover without compression release	2
08	886R.044	plug	2
09	850R.035	taper pin	2
10	6045.143	rocker arm ass.y	2
11	«-----»	snap ring - see Pos. E 10	0
13	1770.014	bolt M 8 X 45	4
14	771R.011	washer	4
15	726R.003	setscrew	4
16	323R.007	nut	4
18	601R.062	rocker arm shaft	2
19	809R.004	cotter	8
20	6400.101	retainer	4
21	540R.077	spring	4
22	6400.098	retainer	4
23	059R.068	ring	4
24	«-----»	valve guide	0
24	464R.077	valve guide	4
25	4535.015	gasket	4
26	960R.055	eXhaust valve	2
27	«-----»	eXhaust v.seat	0
27	059R.096	ring	2
28	960R.056	intake valve	2
29	059R.097	inlet v.seat	2
29	060R.008	inlet v.seat	2
30	7625.281	washer	8
31	7625.020	washer diam.10,5	2
32	995R.071	screw	2
33	323R.032	nut	5
34	A20R.089	cyl. head with guid.	2
34	A20R.090	complete cylinder head	2
35	«-----»	Cyl. head gasket 0,50	0
35	4730.790	Cyl. head gasket 0,95	2
35	4730.791	Cyl. head gasket 1,00	2
35	4730.793	Cyl. head gasket 0,55	2
35	4730.794	Cyl. head gasket 0,60	2
35	4730.795	Cyl. head gasket 0,65	2
35	4730.796	Cyl. head gasket 0,70	2
35	4730.797	Cyl. head gasket 0,75	2
35	4730.798	Cyl. head gasket 0,80	2
35	4730.799	Cyl. head gasket 0,85	2
35	4730.800	Cyl. head gasket 0,90	2
35	4730.829	Cyl. head gasket 1,05	2
36	203R.073	cylinder	2
37	«-----»	gasket	0
41	3240.163	nut M 8	4
42	684R.025	Cylinder stud	8

Group: 12LD 477-2
Engine: 12LD 477-2 Drawing: E

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POS.	CODE	DESCRIPTION	Qty
43	4501.154	gasket	2
44	6780.057	stud M 8 X 30 (45)	4
44a	676R.014	stud	4
45	5460.663	muffler - unified with E 45a	1
50	8506.089	bracket	2
50a	8545.190	lifting brace	1
51	771R.011	washer	2
52	3240.164	nut M 8	2
53	1770.089	bolt M 8 X 1,25 X 30	2
54	4490.099	gasket	1
55	151R.048	cap	1
56	4501.154	gasket	2
57	676R.014	stud	4
58	211R.038	intake manifold	1
58	211R.040	inlet manifold fitted for glow plug	1
59	3240.164	nut M 8	4
60	«-----»	ring	0
61	579R.041	O-ring	1
62	359R.026	filter element	1
63	«-----»	oil sump - see Pos. E 64	0
64	3700.445	air cleaner	1
64a	3700.446	air cleaner	1
65	6727.022	cyclonic prefilter	1
66	1770.004	bolt M 8 X 1,25 X 20	1
66a	1760.131	bolt M 6 X 1 X 20	1
67	7565.007	washer diam. 8	1
68	9170.052	muffler end (diam. 39,5/42)	1
68a	9170.136	muffler end	1
69	3240.018	nut M 8	1
70	2485.102	eXh.manifold with front outlet	1
71	4490.099	gasket (center distance 64)	1
71	4501.118	gasket (center distance 70)	1
72	060R.048	filter element	1
73	3617.223	clamp	1
74	3815.108	flange	1
75	323R.003	nut	2
76	763R.002	washer	2
77	6780.008	stud M 8 X 20 (32)	2
78	2486.478	ehXaust manifold	1
85	7625.012	washer diam. 8,4	1

